

## Jobber Length Drills - Fast Spiral

### Wire Gage Sizes - Jobber Length Drills - Fast Spiral

High Speed Steel

Bright Finish

Size	Decimal Equivalent	Flute Length	Overall Length	Package Quantity	Code	Size	Decimal Equivalent	Flute Length	Overall Length	Package Quantity	Code
1	0.2280	2-5/8	3-7/8	12	754922	41	0.0960	1-3/8	2-3/8	12	754875
2	0.2210	2-5/8	3-7/8	12	754921	42	0.0935	1-1/4	2-1/4	12	754873
3	0.2130	2-1/2	3-3/4	12	754919	43	0.0890	1-1/4	2-1/4	12	754872
4	0.2090	2-1/2	3-3/4	12	754918	44	0.0860	1-1/8	2-1/8	12	754871
5	0.2055	2-1/2	3-3/4	12	754917	45	0.0820	1-1/8	2-1/8	12	754870
6	0.2040	2-1/2	3-3/4	12	754916	46	0.0810	1-1/8	2-1/8	12	754869
7	0.2010	2-7/16	3-5/8	12	754914	47	0.0785	1	2	12	754868
8	0.1990	2-7/16	3-5/8	12	754913	48	0.0760	1	2	12	754866
9	0.1960	2-7/16	3-5/8	12	754912	49	0.0730	1	2	12	754865
10	0.1935	2-7/16	3-5/8	12	754911	50	0.0700	1	2	12	754864
11	0.1910	2-5/16	3-1/2	12	754910	51	0.0670	1	2	12	754863
12	0.1890	2-5/16	3-1/2	12	754909	52	0.0635	7/8	1-7/8	12	754862
13	0.1850	2-5/16	3-1/2	12	754907	53	0.0595	7/8	1-7/8	12	754860
14	0.1820	2-3/16	3-3/8	12	754906	54	0.0550	7/8	1-7/8	12	754859
15	0.1800	2-3/16	3-3/8	12	754905	55	0.0520	7/8	1-7/8	12	754858
16	0.1770	2-3/16	3-3/8	12	754904	56	0.0465	3/4	1-3/4	12	754856
17	0.1730	2-3/16	3-3/8	12	754903	57	0.0430	3/4	1-3/4	12	754855
18	0.1695	2-1/8	3-1/4	12	754901	58	0.0420	11/16	1-5/8	12	754854
19	0.1660	2-1/8	3-1/4	12	754900	59	0.0410	11/16	1-5/8	12	754853
20	0.1610	2-1/8	3-1/4	12	754899	60	0.0400	11/16	1-5/8	12	754852
21	0.1590	2-1/8	3-1/4	12	754898	61	0.0390	11/16	1-5/8	12	616253
22	0.1570	2	3-1/8	12	754897	62	0.0380	5/8	1-1/2	12	616254
23	0.1540	2	3-1/8	12	754895	63	0.0370	5/8	1-1/2	12	616255
24	0.1520	2	3-1/8	12	754894	64	0.0360	5/8	1-1/2	12	616256
25	0.1495	1-7/8	3	12	754893	65	0.0350	5/8	1-1/2	12	616257
26	0.1470	1-7/8	3	12	754892	66	0.0330	1/2	1-3/8	12	616258
27	0.1440	1-7/8	3	12	754891	67	0.0320	1/2	1-3/8	12	616259
28	0.1405	1-3/4	2-7/8	12	754889	68	0.0310	1/2	1-3/8	12	616260
29	0.1360	1-3/4	2-7/8	12	754888	69	0.0292	1/2	1-3/8	12	616261
30	0.1285	1-5/8	2-3/4	12	754887	70	0.0280	3/8	1-1/4	12	616262
31	0.1200	1-5/8	2-3/4	12	754886	71	0.0260	3/8	1-1/4	12	616263
32	0.1160	1-5/8	2-3/4	12	754885	72	0.0250	5/16	1-1/8	12	616264
33	0.1130	1-1/2	2-5/8	12	754884	73	0.0240	5/16	1-1/8	12	616265
34	0.1110	1-1/2	2-5/8	12	754883	74	0.0225	1/4	1	12	616266
35	0.1100	1-1/2	2-5/8	12	754882	75	0.0210	1/4	1	12	616267
36	0.1065	1-7/16	2-1/2	12	754880	76	0.0200	3/16	7/8	12	616268
37	0.1040	1-7/16	2-1/2	12	754879	77	0.0180	3/16	7/8	12	616269
38	0.1015	1-7/16	2-1/2	12	754878	78	0.0160	3/16	7/8	12	616270
39	0.0995	1-3/8	2-3/8	12	754877	79	0.0145	1/8	3/4	12	616271
40	0.0980	1-3/8	2-3/8	12	754876	80	0.0135	1/8	3/4	12	616272