



Micro Reamers

Micrograin Solid Carbide

High Precision - Right Hand Cut - Left Hand Helix

Series 8600

Size (mm)	Size (Inch)	Decimal Equivalent (Inch)	Size No.	Flute Length (Inch)	Overall Length (Inch)	Code	Size (mm)	Size (Inch)	Decimal Equivalent (Inch)	Size No.	Flute Length (Inch)	Overall Length (Inch)	Code
2.68	-	0.1055	-	19/32	2-1/4	540908	2.97	-	0.1169	-	19/32	2-1/4	540937
2.69	-	0.1059	-	19/32	2-1/4	540909	2.98	-	0.1173	-	19/32	2-1/4	540938
2.70	-	0.1063	36	19/32	2-1/4	540910	2.99	-	0.1177	-	19/32	2-1/4	540939
2.71	-	0.1067	-	19/32	2-1/4	540911	3.00	-	0.1181	-	19/32	2-1/4	540940
2.72	-	0.1071	-	19/32	2-1/4	540912	3.01	-	0.1185	-	19/32	2-1/4	540941
2.73	-	0.1075	-	19/32	2-1/4	540913	3.02	-	0.1189	-	19/32	2-1/4	540942
2.74	-	0.1079	-	19/32	2-1/4	540914	3.03	-	0.1193	-	19/32	2-1/4	540943
2.75	-	0.1083	-	19/32	2-1/4	540915	3.04	-	0.1197	-	19/32	2-1/4	540944
2.76	-	0.1087	-	19/32	2-1/4	540916	3.05	-	0.1201	31	19/32	2-1/4	540945
2.77	-	0.1091	-	19/32	2-1/4	540917	3.06	-	0.1205	-	19/32	2-1/4	540946
2.78	7/64	0.1094	-	19/32	2-1/4	540918	3.07	-	0.1209	-	19/32	2-1/4	540947
2.79	-	0.1098	-	19/32	2-1/4	540919	3.08	-	0.1213	-	19/32	2-1/4	540948
2.80	-	0.1102	35	19/32	2-1/4	540920	3.09	-	0.1217	-	19/32	2-1/4	540949
2.81	-	0.1106	-	19/32	2-1/4	540921	3.10	-	0.1220	-	19/32	2-1/4	540950
2.82	-	0.1110	34	19/32	2-1/4	540922	3.11	-	0.1224	-	19/32	2-1/4	540951
2.83	-	0.1114	-	19/32	2-1/4	540923	3.12	-	0.1228	-	19/32	2-1/4	540952
2.84	-	0.1118	-	19/32	2-1/4	540924	3.13	-	0.1232	-	19/32	2-1/4	540953
2.85	-	0.1122	-	19/32	2-1/4	540925	3.14	-	0.1236	-	19/32	2-1/4	540954
2.86	-	0.1126	-	19/32	2-1/4	540926	3.15	-	0.1240	-	19/32	2-1/4	540955
2.87	-	0.1130	33	19/32	2-1/4	540927	3.16	-	0.1244	-	19/32	2-1/4	540956
2.88	-	0.1134	-	19/32	2-1/4	540928	3.17	-	0.1248	-	19/32	2-1/4	540957
2.89	-	0.1138	-	19/32	2-1/4	540929	3.18	1/8	0.1252	-	19/32	2-1/4	540958
2.90	-	0.1142	-	19/32	2-1/4	540930	3.19	-	0.1256	-	19/32	2-1/4	540959
2.91	-	0.1146	-	19/32	2-1/4	540931	3.20	-	0.1260	-	19/32	2-1/4	540960
2.92	-	0.1150	-	19/32	2-1/4	540932	3.21	-	0.1264	-	19/32	2-1/4	540961
2.93	-	0.1154	-	19/32	2-1/4	540933	3.22	-	0.1268	-	19/32	2-1/4	540962
2.94	-	0.1157	-	19/32	2-1/4	540934	3.23	-	0.1272	-	19/32	2-1/4	540963
2.95	-	0.1161	32	19/32	2-1/4	540935	3.24	-	0.1276	-	19/32	2-1/4	540964
2.96	-	0.1165	-	19/32	2-1/4	540936	3.25	-	0.1280	-	19/32	2-1/4	540965

Note: Available through 13.05mm by 0.01mm (0.0004") increments. Please contact KAR for more information.

Metric Chucking Reamers

High Speed Steel

Straight Flute - Straight Shank



Diameter (mm)	Decimal Equivalent (Inch)	Shank Diameter (mm)	Code	Diameter (mm)	Decimal Equivalent (Inch)	Shank Diameter (mm)	Code
2.5	0.0984	2.5	535831	8.5	0.3346	8.0	535843
3.0	0.1181	3.0	535832	9.0	0.3543	9.0	535844
3.5	0.1375	3.5	535833	9.5	0.3740	9.0	535845
4.0	0.1575	4.0	535834	10.0	0.3937	10.0	535846
4.5	0.1772	4.5	535835	10.5	0.4143	10.0	535847
5.0	0.1968	5.0	535836	11.0	0.4331	10.0	535848
5.5	0.2165	5.6	535837	11.5	0.4528	10.0	535849
6.0	0.2362	5.6	535838	12.0	0.4724	10.0	535850
6.5	0.2559	6.3	535839	12.5	0.4921	10.0	535851
7.0	0.2756	7.1	535840	13.0	0.5118	10.0	535852
7.5	0.2953	7.1	535841	13.5	0.5315	12.5	535853
8.0	0.3150	8.0	535842	14.0	0.5512	12.5	535854