

Air Tapping Units

A tapping machine for all general purpose tapping, from small sensitive non-ferrous products to heavy tapping in mild steel. Virtually eliminates the danger of tap breakage, even in blind holes by using tap clutch adapters.

- For safe, rapid and accurate tapping
- Parallel arm ensures tap alignment
- Easy operation, no experience or strength required
- Lower machining cost due to easy set-up and fast tapping

ALL MACHINES INCLUDE:

- Parallel arm
- Air preparation unit with mist lubricator, filter and regulator
- Vertical motor mount
- Stationary bench bracket
- Air driven motor
- Quick change tooling adapter that accepts Bilz style tap adapters
- Each model includes six torque tap adapters with clutch

Heavy Duty

Arm includes Bilz style clutch tap adapters:
CWE #2 Sizes: 5/16, 3/8, 7/16, 1/2, 5/8, and 3/4



Medium Duty

Arm includes Bilz style clutch tap adapters:
CWE #1 Sizes: #8, #10, 1/4, 5/16, 3/8, and 1/2

Tap Capacity Mild Steel	Maximum Reach (Inch)	Minimum Reach (Inch)	Variable RPM	Torque at 90 PSI	Code	Tap Capacity Mild Steel	Maximum Reach (Inch)	Minimum Reach (Inch)	RPM	Torque at 90 PSI	Code
0 - 3/4	57	8	150-400	29 ft. lbs.	302801	0 - 1/2	36	6	400	29 ft. lbs.	302799
						0 - 1/2	57	6	400	29 ft. lbs.	302800



Universal Tapping Attachments

Enables tapping at any angle

Range	For Use on Tapping Unit	Code
12-90°	302799; 302800	302803
20-90°	302801	302804

